

## **Simplified Steps to Quality at Source**

### **1. Standardized work**

- Eliminate variation in production processes
- Document work methods, materials, tools, equipment setting
- Train workers

### **2. Self-check**

- Design tests/gauges simple enough to be used by workers
- Enable workers to measure key parameters of quality themselves
- Let them make necessary corrective actions

### **3. Successive checks**

### **4. Visual management and mistake proofing**

### **5. Continuous improvement**