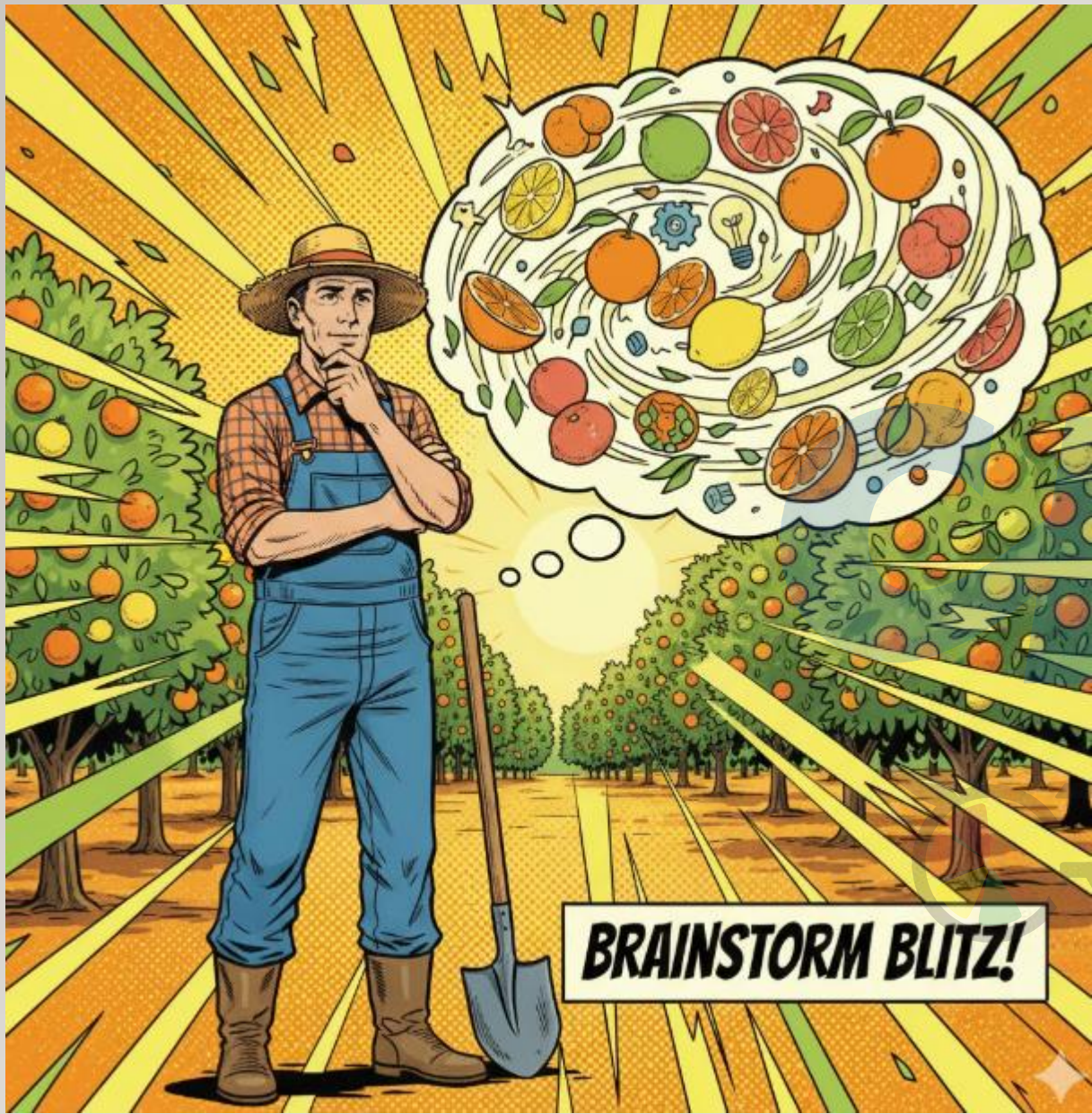




SUPER CITRUS!



Wrapper storage



Water system





Hand washing stations at packhouse entrance







QC STATION WITH ALL THE IMPORTANT INFO ON HAND



Storage of cleaning equipment





Racking system
for half palets



Bins for storage of
chemicals



Storage of packing materials



Optimal use of space

Storage of strapping equipment



Keeping track

Carton dustbins for label waste

ONE MONTH BEFORE EXPIRY DATE												
INSTRUMENT	JAN	FEB	MARCH	APRIL	MEI	JUNE	JULY	AUG	SEPT	OCT	NOV	DES
SCALE 1												
SCALE 2												
SCALE 3												
SCALE 4												
SCALE 5												
SCALE 6												
SCALE 7												
SCALE 8												
SCALE 9												
SCALE 10												
PALITZING SCALES												
REFRACTOMETER												
PENOTROMETER												
UNIVERSAL CALIPER												



- **MARKING REQUIREMENTS AND SUPERIMPOSING ON CARTONS ARE IN THE TOP FIVE REJECTION REASONS FOR THE 2025 SEASON**

- Paint a few hooks on your monorail red
 - Packers hang cartons with the wrong labels on these hooks
- Box making must look out for these cartons, melt off the labels with a heat gun and hang the cartons on the monorail





WASTE MANAGEMENT

- *TO ELIMINATE SPORES SPREADING INTO THE AIR WHEN MOVING BINS**
- *CLOSE THE BAGS WHEN MOVING THE BINS OUT OF THE PACKHOUSE**



Rollers at
palletizing



Sinclair
waste
collection





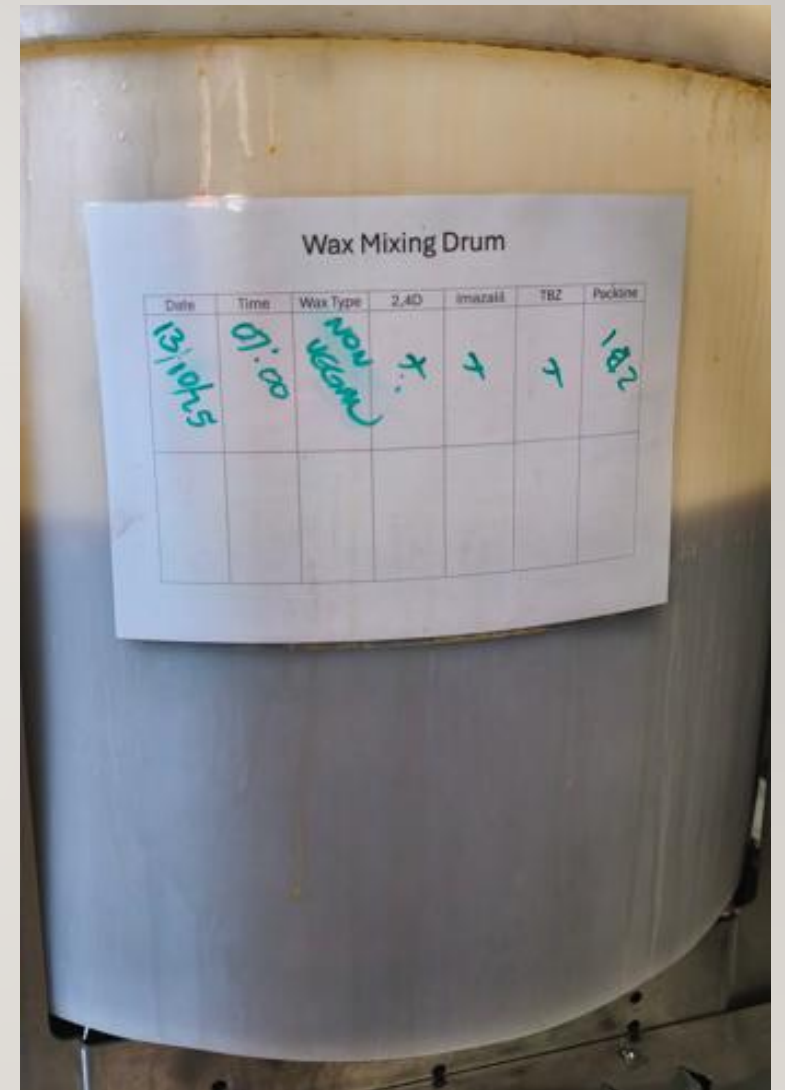
Storage of chemicals at the drench

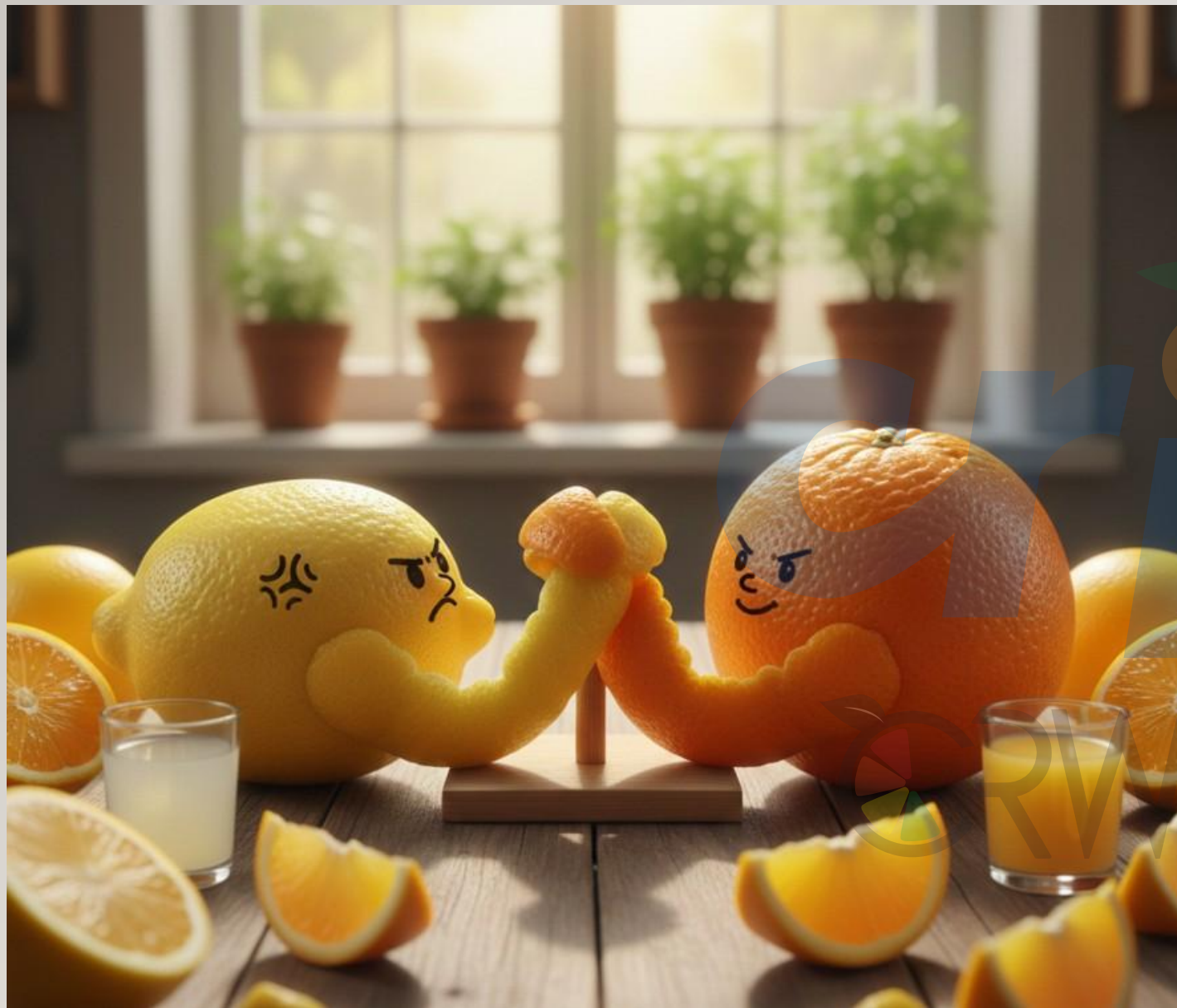
*make sure only the chemicals that are used at the drench is kept by the drench.





Toolbox on
the go





**DON'T
FIGHT IT
FIX IT**

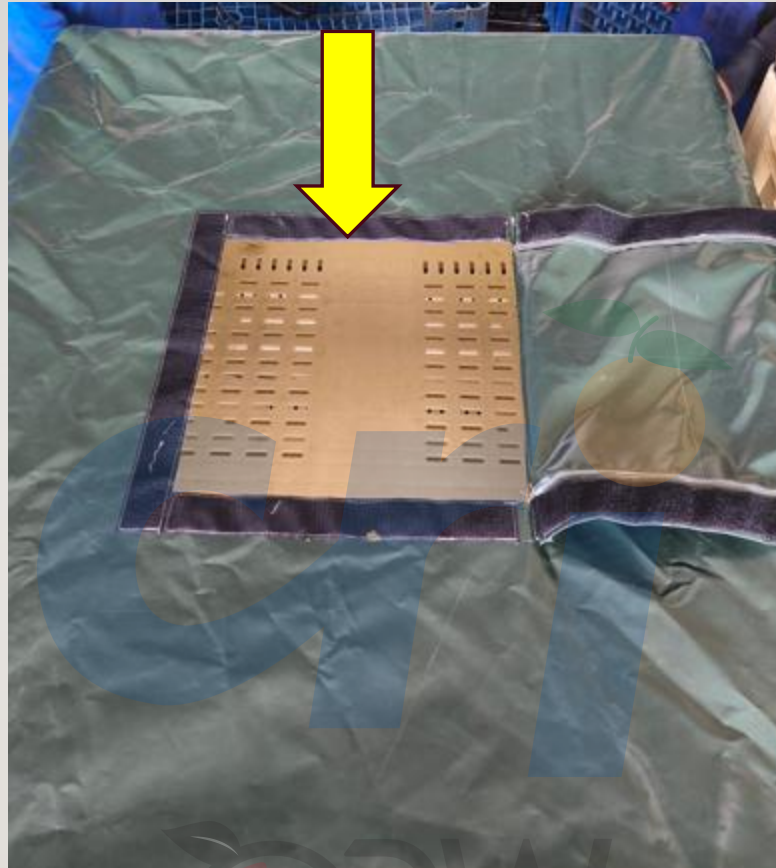
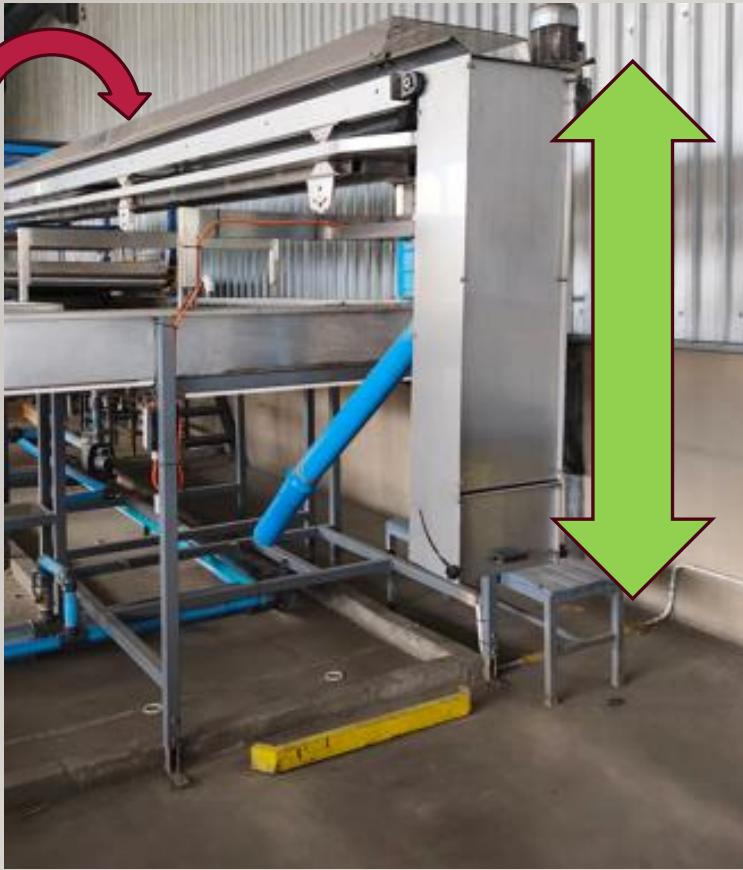


Sanitizing
system

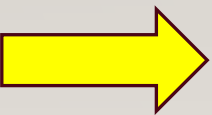


Airhose
point





PRE GRADING – taking out fruit waste TOP IS COVERED



Canvas cover over bin

Closes when moving bin out of packhouse



Make sure the chalk powder does not fall on the fruit

Packer Table Layout



Floor scrubber



Bin liner



Tensioned net to keep birds out



Soft drop for juice bins



Small fruit eleminator



Maintenance system



**After deep clean
cover the line with masking
plastic**





Fatigue mats



REPORTING WASTE AND REBINS ARE VERY IMPORTANT

**these bins accumulate to your pack report*

*bins get stacked per colour and waste or rebin type for record keeping.



Reporting different types of waste.



Reporting different types of re-bins.

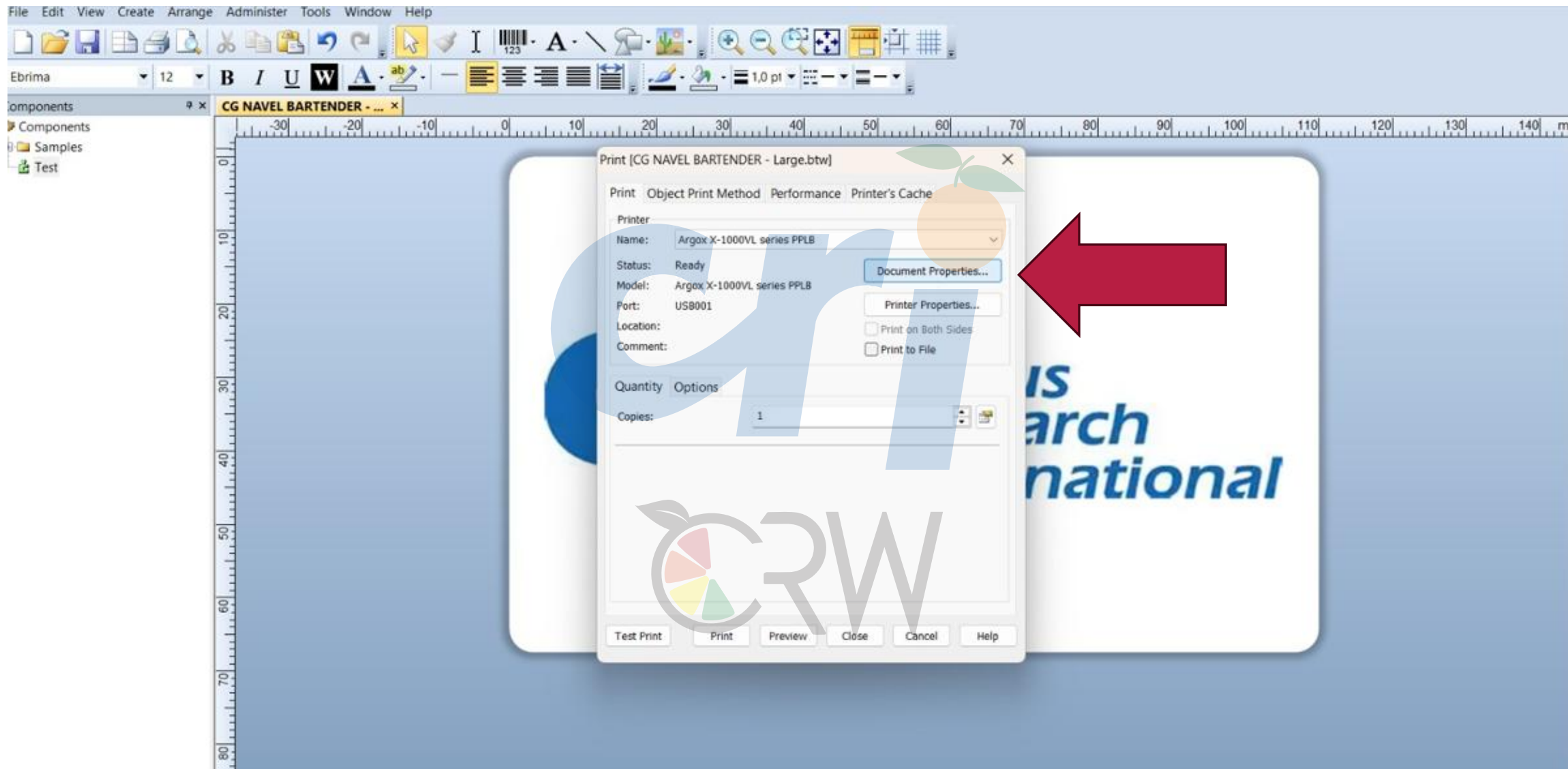


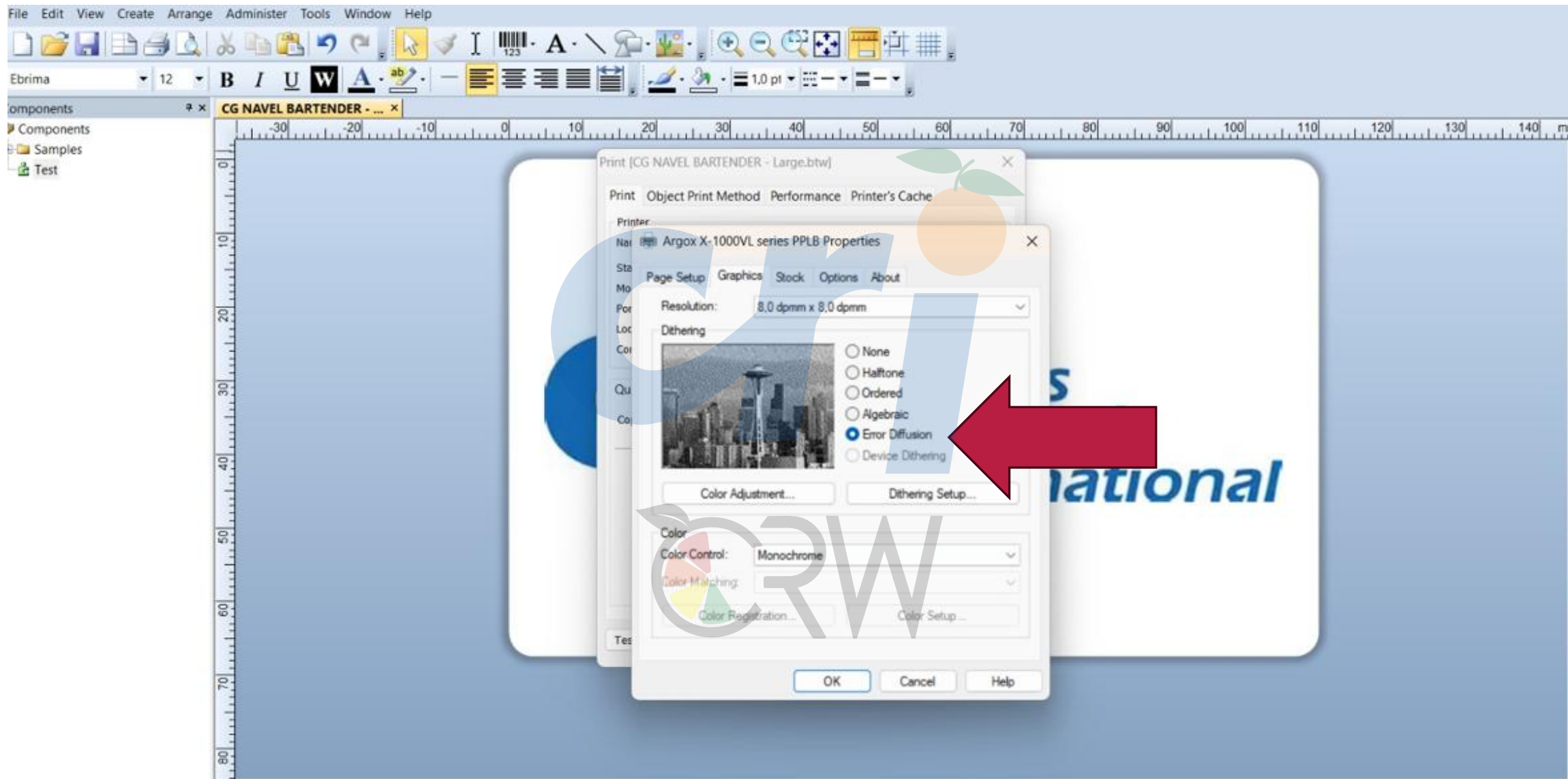
**When printing labels
and the label is pixelated
USE THE FOLLOWING STEPS:**

* this is on the Bartender program











**We need to be aware of
COLOURBLINDNESS.**

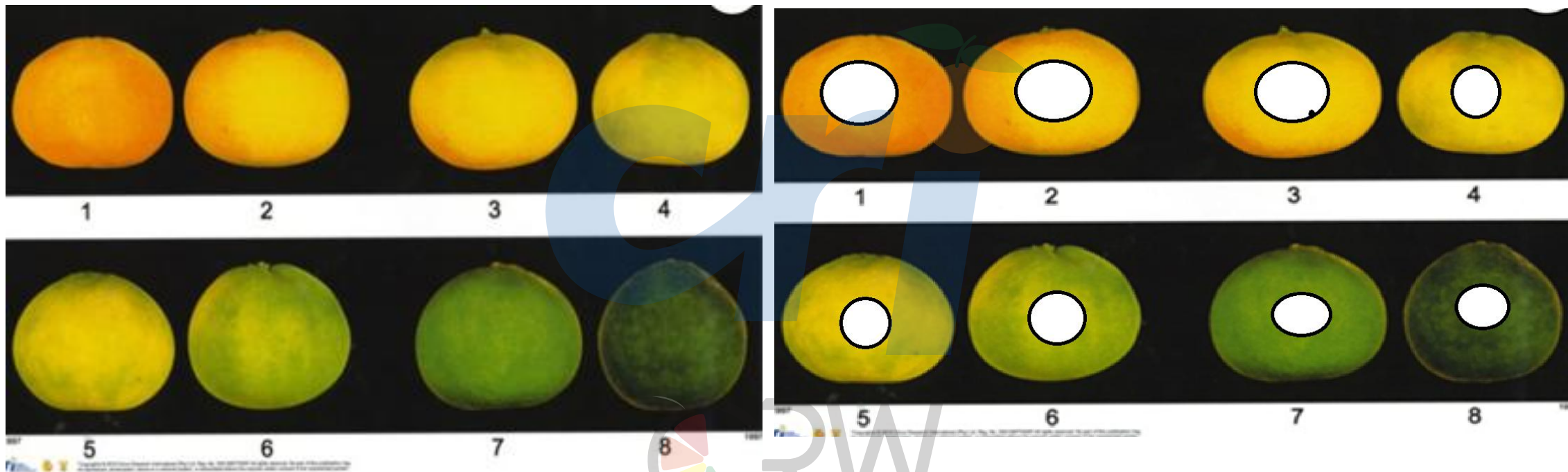
***BOOK AVAILABLE ON TAKEALOT**

***Make sure the key people working with the quality of the fruit are tested.**

***Please don't leave your color charts in the bakkie, the sun will stain the set.**

***Don't print your own set the colors won't be true.**





Cut a hole in the middle of the fruit on the chart.
When determinizing the color of the fruit, place the fruit at the back of the selected fruit on the chart for exact comparison.



PACKHOUSE LINGA- for your information.

BRC – BRITISH RETAIL CONSORTIUM

CGA – CITRUS GROWERS ASSOCIATION

CRI – CITRUS RESEARCH INTERNATIONAL

DALRRD – DEPARTMENT OF LAND REFORM AND RURAL DEVELOPMENT

DoA – DEPARTMENT OF AGRICULTURE (NEW NAME FOR DALRRD)

FBO CODE – FOOD BUSINESS OPERATOR

GGN – GLOBAL GAP NUMBER

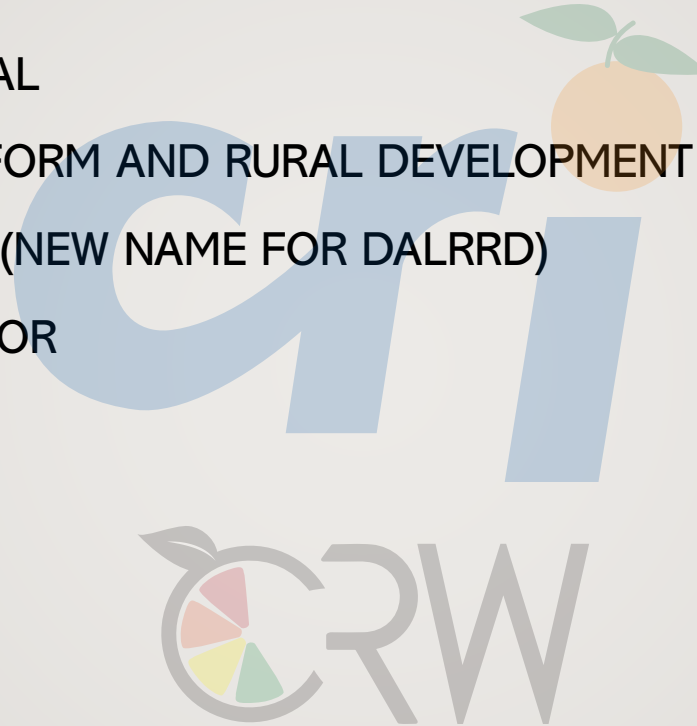
PLU – PRICE LOOK UP

PHC- PACKHOUSE UNIT CODE

PUC – PRODUCTION UNIT CODE

SIZA – SUSTAINABLE INITIATIVE OF SOUTH AFRICA

MRL – MAKSIMUM RESIDUE LIMMIT



CORE FOOD SAFETY SYSTEMS

CCP – CRITICAL CONTROL POINTS

CP – CONTROL POINTS

FSMS- FOOD SAFETY MANAGEMENT SYSTEM

GFSI – GLOBAL FOOD SAFETY INITIATIVE

HACCP – HAZARD ANALYSIS AND CRITICAL CONTROL POINTS

OPRP – OPERATIONAL PREREQUISITE PROGRAMS

PRP – PREREQUISITE PROGRAMS

RCA – ROOT CAUSE ANALYSIS

TACCP – THREAT ASSESSMENT CRITICAL CONTROL POINTS

VACCP – VULNERABILITY ASSESSMENT CRITICAL CONTROL POINTS



QUALITY & COMPLIANCE

CAPA – CORRECTIVE AND PREVENTION ACTION

CAR – CORRECTIVE ACTION REPORT

GMP – GOOD MANUFACTURING PRACTICES

NCR – NON-CONFORMANCE REPORT

QBS - OBSERVATION

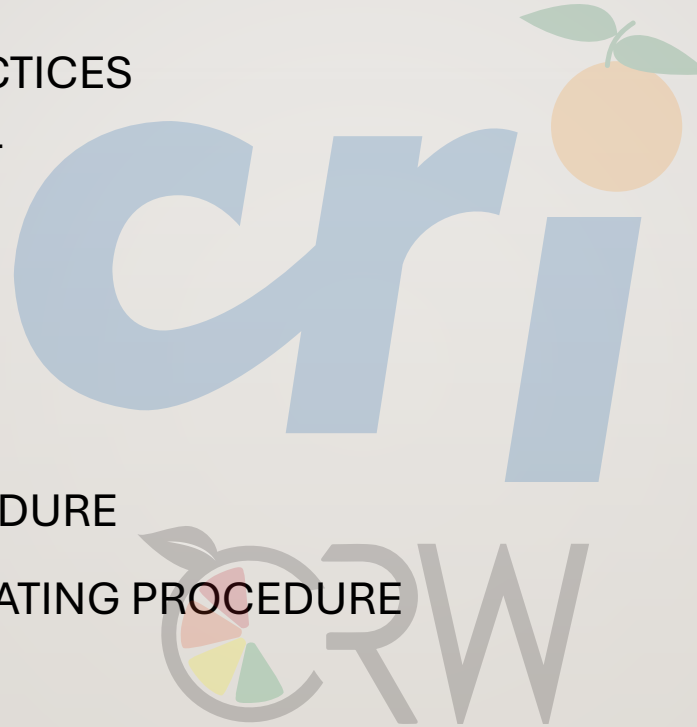
QCP - QUALITY CONTROL POINT

SOLAS – SAFETY ON LAND AND SEA

SOP – STANDARD OPERATING PROCEDURE

SSOP - SANITATION STANDARD OPERATING PROCEDURE

WOW – WAYS OF WORKING



HYGIENE & SANITATION

CHP – CLEAN HYGIENE PRACTICES

CIP – CLEAN IN PLACE

GHP - GOOD HYGIENE PRATTICES

INVENTORY & HANDLING

FERO - FIRST EXPIRED, FIRST OUT

FIFO – FIRST IN FIRST OUT

RTE - READY TO EAT



EXPORTING AND MARKETING:

EXW – EX WORKS

ATA – ACTUAL TIME OF ARRIVAL

CFR – COST AND FREIGHT

CIF – COST INSURANCE & FREIGHT

CIP – CARRAGE & INSURENCE PAID TO

CPT – CARRAGE PAID TO

DAP – DELIVERED AT PLACE

DDP – DELIVERED DUTY PAID

DIP – DELIVERED IN PORT

DPU – DELIVERED AT PLACE UNLOADED

ETA - ESTAMITE TIME OF ARRIVAL

FAS – FREE ALONG SIDE SHIP

FCA – FREE CARRIER

FOB – FREE ON BOARD



FORMULATIONS OF CHEMICALS

SG- WATER SOLUBLE GRANULE – formulation consisting of **granules** to be applied as a true solution of the active ingredients after dissolving in water

SC- SUSPENSION CONCENTRATE - a stable suspension of active ingredients in a fluid intended for **dilution** with water before use.

EC – EMULSIFIABLE CONCENTRATE- a liquid, homogeneous formulation to be applied as an **emulsion** after dilution with water.

SL – SOLUBLE CONCENTRATE- a liquid, homogeneous formulation to be applied as a **true solution** of the active ingredient after dilution in water.

COOLING:

DAT – DELIVERY AIR TEMPERATURE

FAC - FORCED AIR COOLING

RAT – RETURN AIR TEMPERATURE





VRUG IS BAAS



- Have a wonderful 2026 season!!!!
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- 082 328 3394